

SOUTH PRODUCTION NOTES

Mar 13, 2015
3-11 Shift Notes

BASF EMPLOYEES

47 Last Recordable
623 Last Lost Time

128 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

Ok to run. If the extruder begins to make any clunking noises, shut it down and notify the Group Leader. The coupling is due to be replaced on Monday.

#1 RC / Clean for AI 5637:

Run as we have material available. Need to monitor feed rate (syntron adjustments still need to be made from 1st floor) and make sure Trimer is running properly. **Work order being submitted** for the old Trimer pH gauges as they are running on the high side, however the newer gauges are in Title V range. Kirk or Elliott need to confirm what is or is not working properly. (Oversize 3; Fines 11 mesh).

Exhaust to Trimer

#2 MED line / Cu 0860:

Line is down due to the mixer discharge gate. Parts may come in on Saturday. Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Stopped feed – nearly out of material. Once back up again, PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360:

Running on midnight shift. Dropped the leveling bar on the dryer to the lowest setting and slowed the bed to 15hz. Hoping to cut down on the fines. One batch per open top tote. Use the Styrofoam lid and dust collection from the from the feed hopper. Ok to run with dust collection hose in the tote. The drums can use the stove pipe lid, but the dust collection slide gate will need to be closed. Please take all dried samples to the sample rack.

#3 RC / Rescreening Si 1624:

Need to finish rescreening the partial unlabeled bag. Lot 629 (bag 4) is rescreened, as well as lot 630 bags 7,8, and 9 on midnight shift. Keep feed rate 200-250.

Exhaust to Trimer

#4 RC / D-0222 KLP done 2458 Next:

Down, cleaning started. Will need a clean up sheet.

NOTE: Auto sample was repaired by Page Monday March 2; still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539 stopped/ switch to 4011:

Continue with clean up of the calciner. NOTE: need to ensure vac-u-max rotary valves are re-engaged and able to turn in order to wash out. No power to the roto locks when 5A was locked out.

Continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

No activity. Buggies are cleaned out. We have a clean out sheet.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

5th batch started, continue on 2nd half of shift if material is dry. Should be by early afternoon shift.

7 Tank Vanadyl Oxalate solution for V 2045:

BE SURE TO CHECK SPG BEFORE EACH BATCH AND ADJUST TANK AS NEEDED.

Old Pfaudler / Cleaning for BE0101

Clean up continues...most items about done and should be able to finish sometime Friday. NOTE: acid washing was going on during Thursday afternoon. The screen was never changed before the lid was put back on, so after we finish washing it, we will need to take the lid off again and install a new screen.

National Dryer: Cleaning

GEM is finished. Needs to be evaluated for cleanliness.

PK Blender AL 3915 Pill Mix:

Outlet valve was fixed. Continue with the pill mix.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Continue.

Tower 6 / QVAM:

Tower was unloaded and reloaded. Continue the QVAM adjustment.

North Screener / Cu-0860:

Down. Waiting for material.

South Screener / Cu-0860:

Down. Waiting for material.

#2662 (west) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:
Cleaning for Al 3915

#2664 (east) Pill Machine / Al-3917 T 3/16" done, Al 3915 next:
Cleaning for Al 3915

TK #2 / Be0101:

Sagger change over complete. Also working on BI Mill to continue milling older drums in BI Mill room, then the recent drums off the kiln. We need to get the screener set up.

Blow down DC once a shift to keep up suction.

TK #4 / Cu 2508:

Rescreens done, need to empty out dust collector.

WOW for reprogramming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

**Continue...split the time on the kiln with the screener or other personnel (4 hrs).
2 bottles of eyewash solution are now at the normal eyewash station. Please
read directions for use before beginning to work in this area.**

**We are now loading the front half of the car and the top 2 saggars on the back
half of the saggars. Operators will be switched out half way through the shift.**

**NOTE: work order written for improved lighting fixture over car rail unloading
zone (just out of cooling zone).**

Building 27 Belt Filter / 6081:

**Run as manpower permits. DO NOT ride tow motor on elevator, and only load a
tote at a time when transporting between floors.**

Priorities:

- 1) Reduction Towers
- 2) #1 MED/RC
- 3) #5 RC02320510
- 4) #2 T Kiln
- 5) HC-11 Precip/Dry
- 6) #3 MED
- 7) Harrop Kiln
- 8) West Pfaudler
- 9) #2 Line/#2RC
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln
- 12) South PK
- 13) #3 RC

Clean up Priorities:

- 1) East Pfaudler
- 2) #2 TK
- 4) 5 RC
- 5) 6 RC